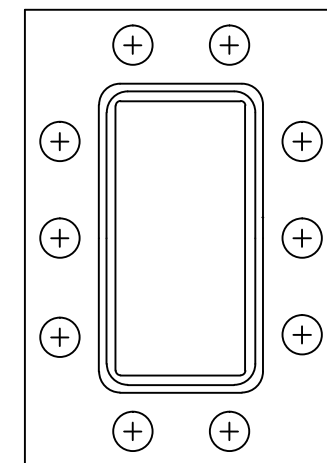
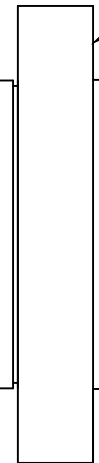
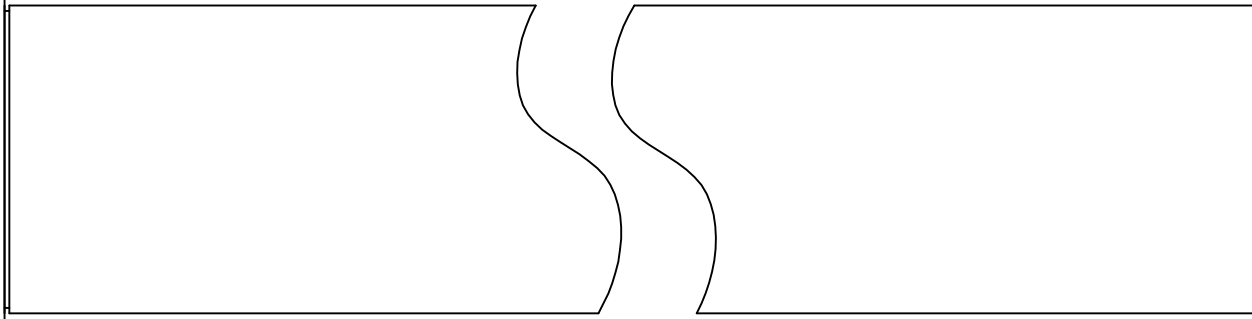
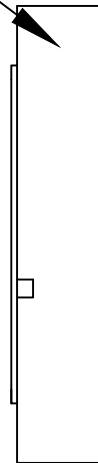
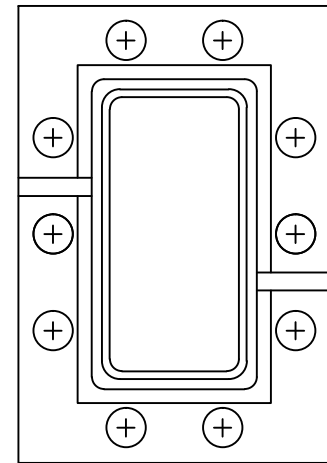


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	0	RELEASED FOR PRODUCTION	6/5/2017	Camilla Nielsen

FLANGE, CRUSH SEAL, FEMALE

FLANGE, CRUSH SEAL, MALE



(48.0)

NOTES:

- 1) BRAZE IN DRY HYDROGEN USING ALLOY, ITEM 4
- 2) WAVEGUIDE TO BE FULLY SEATED IN FLANGE POCKETS.
- 3) UNIT TO BE VACUUM TIGHT.

A/R		BRAZE ALLOY, 35Au / 65Cu	4
1	C-8321	FLANGE, CRUSH SEAL, MALE	3
1	C-8307	FLANGE, CRUSH SEAL, FEMALE	2
1	1020-20-1001	WAVEGUIDE / MACHINED	1
QTY	PART NUMBER OR IDENTIFICATION	DESCRIPTION	ITEM NO.
TOLERANCES (UNLESS OTHERWISE SPECIFIED) DECIMALS: 1 PLACE +/- .050 2 PLACE +/- .020 3 PLACE +/- .005 FRACTIONS: +/- 1/16 ANGLES: +/- 1/2 DEGREE		CML Engineering, Inc. OUTLINE DRAWING	
FINISH: 63 U INCH OR BETTER EDGES: BREAK EDGES 1/32 R MAX.	SIZE B	CAGE CODE 1ZLK8	DWG NO. 1020-20-0000
MATERIAL: REFERENCE	SCALE NONE	Drawn By: L/JN Date: 4/4/2017	REV 1
		SHEET 1 of 1	