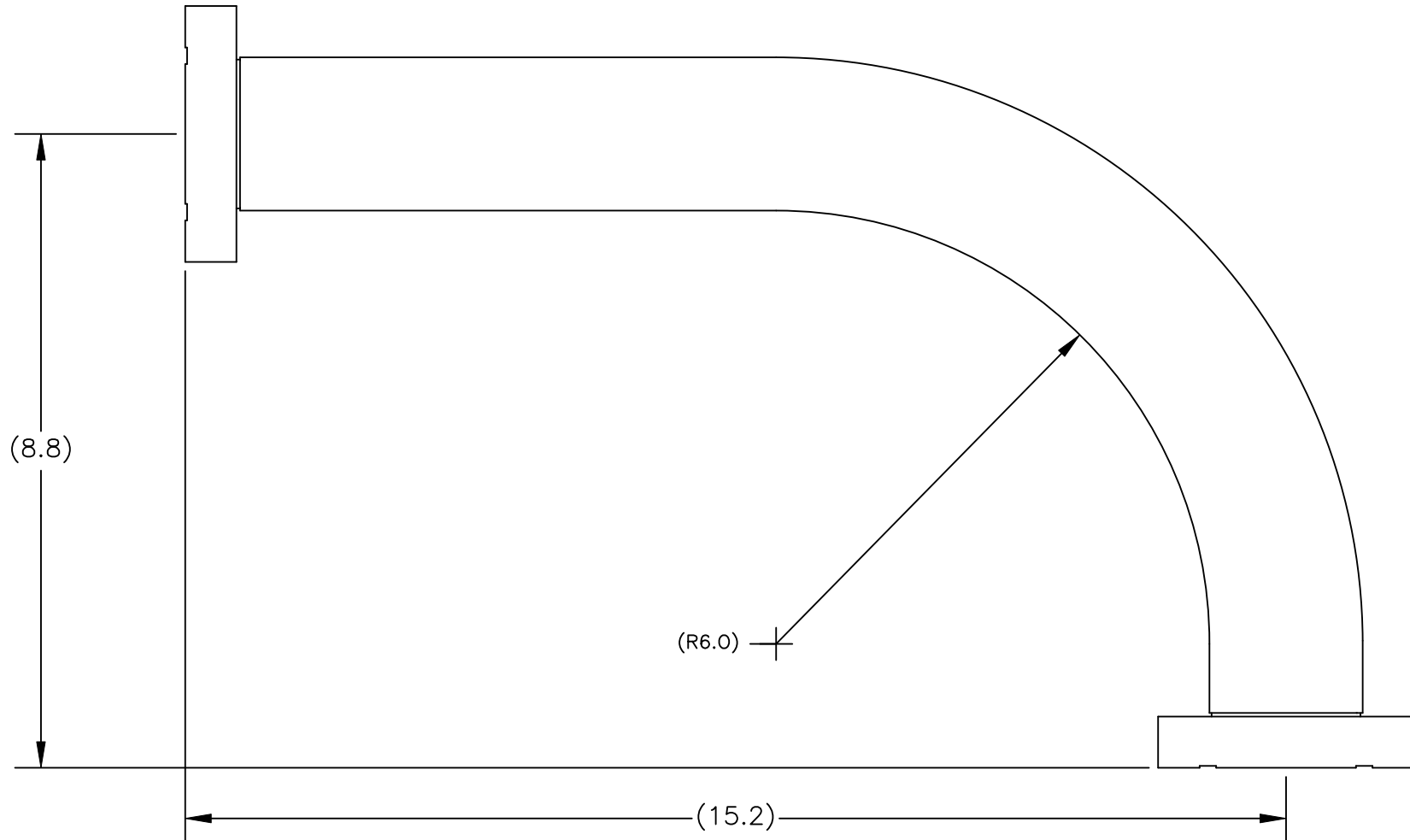
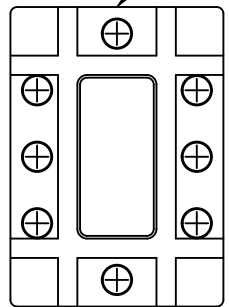


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	1	RELEASED FOR PRODUCTION	6/25/2019	Camilla Nielsen

RIKEN-DESY FLANGE  
TYP. 2PL.



5. PACKAGE TO PREVENT DAMAGE DURING SHIPPING AND HANDLING.
4. UNIT TO BE HELIUM LEAK TESTED AND VACUUM TIGHT TO  $1 \times 10^{\text{exp}-9}$  std-cc/sec.
3. MAKE SURE THAT WAVEGUIDE IS FULLY SEATED IN FLANGE POCKETS BEFORE BRAZING.
2. FURNACE BRAZE IN A DRY  $H_2$  ATMOSPHERE, OR VACUUM, USING BRAZE ALLOY, ITEM 3.
1. UNLESS OTHERWISE SPECIFIED FABRICATION TOLERANCES ARE  $\square$ , //,  $\perp$ ,  $-$ ,  $\oplus$  WITHIN .005 T.I.R.

NOTES:

<p>TOLERANCES (UNLESS OTHERWISE SPECIFIED)</p> <p>DECIMALS: 1 PLACE +/- .050 2 PLACE +/- .020 3 PLACE +/- .005</p> <p>FRACTIONS: +/- 1/16 ANGLES: +/- 1/2 DEGREE</p> <p>FINISH: 63 U INCH OR BETTER EDGES: BREAK EDGES 1/32 R MAX.</p> <p>MATERIAL:</p>		<p><b>CML Engineering, Inc.</b></p> <p>2020 Ridgcrest Place, Escondido, CA 92029 TEL: 760-432-8490 FAX: 760-432-8350</p> <p><b>OUTLINE, MODEL 1430-01, REV. 1</b></p>	
SIZE B	CAGE CODE 1ZLK8	DWG NO. 1430-01-0000	REV 1
SCALE NONE		Drawn By: L/JN Date: 4/14/2015	SHEET 1 of 1